

APKM: ASCENT PARALLEL KINEMATIC MACHINE

DRILL & TRIM SOLUTION

Ascent Aerospace is a leading provider of tooling systems, factory automation and integration services for the aerospace, defense and space industries.

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FEATURES

Module Envelopes & Rotations:

• -300C 300 x 300 x 300 mm

• -500M 2000 x 1500 x 500 mm

• -700M 2500 x 2000 x 700 mm

• A-axis +/- 360°

 B-axis XT model (+135° / - 7°) / XMINI model (+115° / - 4°)

 Positioning: 0.0068" (0.173 mm) spherical diameter true position

Repeatability: 0.0002" (0.005 mm)

Acceleration: 2 g

 Spindle Speed: (-300C: 20k RPM / -500M: 24k RPM / -700M: 18k RPM)

 Tool Holder: HSK (-300C: 40E / -500M: 50E / -700M: 63A)

Pressure Foot:Optional for controlled countersink depth

BENEFITS

- Manufacturing Leverage Machine tool tolerance with the flexibility of an industrial robot
- Extreme Accuracy Machine performance to meet the industries' tightest tolerances
- Infinite Applications:
- Industrial robot flexibility for multiple mounting poses
- Either standard or custom applications to meet specific needs
- Multiple Product Series & Sizes -Right sized automation to meet the customer's requirements



PROCESS HEAD CONFIGURATIONS

DRILL SPINDLE

TRIM SPINDLE